

Technical Data Sheet

Texol Drawsyn™ MD 4-20

Non water-miscible drawing and punching lubricant

Product Description

Texol Drawsyn™ MD 4-20 is very well suitable for difficult chipless forming of all kinds of sheet metal, especially uncoated as well as zinc coated sheet steel. Suitable for non-ferrous heavy metals.

Besides excellent drawing properties the product shows strong adhesive power and compression resistance.

Texol Drawsyn™ MD 4-20 guarantees excellent corrosion protection and high ageing stability.

Benefits

- Mineral oil containing drawing and punching oil
- Non water-miscible
- With synthetic fatty components
- Phosphorous and sulphurous additives
- Contains corrosion inhibitors
- The components of the formulation correspond to the latest negative lists known to us
- Good compatibility with different lacquer systems of the cathodic immersion painting

Application

Texol Drawsyn™ MD 4-20 can be applied manually without any problems as well as by automatic rolling or spraying devices.

Recommended temperature before use: not below +10 °C

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Typical Properties

Property (Unit)	MD 4-20	Method
Colour	Yellow	
Density / 15 °C	896	DIN 51757
Viscosity at 40 °C	200	DIN 51562
Flash Point, °C	215	DIN ISO 2592
Part of additives, %	35	

Technical Expertise

Texol experts on **Texol Drawsyn™ MD** lubricant is regionally located to respond to your needs. Whether you have a question about products, applications or regulations, Texol offers comprehensive customer and technical service.