# TEXOL Chemical

## **Technical Data Sheet**

### Texol Gearsyn<sup>™</sup> FG-E Series

Synthetic food machinery chain and gear oils

### **Product Description**

Texol Gearsyn<sup>™</sup> FG-E synthetic ester food machinery chain and gear oils have been developed for service in worm gear drives and for all other types of enclosed gear drives, and transport chains where heavy load conditions prevail.

They were formulated to meet the stringent requirements for USDA-H1 lubricants and are designed for use in the food and beverage industry where incidental contact with food is possible.

- Texol Gearsyn<sup>™</sup> FG-E chain and gear oils are available in the typical ISO viscosity grades for worm gear drives,ISO VG 100 to 680.
- Formulated to meet the requirements of the USDA-H1 approval, they are suited for applications where incidental contact with food is possible.
- Texol Gearsyn<sup>™</sup> FG-E chain and gear oils have a synthetic ester basis and offer exceptional anti-wear and load carrying capacity.

### **Applications and Uses**

Texol Gearsyn<sup>™</sup> FG-E synthetic food machinery chain and gear oils are used in worm, spur, helical, herringbone, straight or bevel gears.

Texol Gearsyn<sup>™</sup> FG-E synthetic food machinery chain and gear oils are used drive and transport chains in the food industry

Texol Gearsyn<sup>™</sup> FG-E may be applied by oil can, oil cup reservoir, splash, spray, mist or by automatic dispensing equipment, central and circulation systems.

### Advantages

- GEARSYN<sup>™</sup> technology
- InS Service H1 registered
- Odorless and tasteless
- High load carrying capacity
- Excellent wear, oxidation and corrosion protection
- Neutral to nonferrous metals
- Excellent viscosity/temperature behavior

## **TEXOL** Chemical

## **Technical Data Sheet**

#### **Texol Gearsyn<sup>™</sup> FG-E Series**

Synthetic food machinery chain and gear oils

### **Typical Properties**

Property (Unit)	FGE 10	0 FGE 15	50 FGE 22	20 FGE 32	0 FGE 46	0 FGE 680	Method
Density at +15 °C	910	912	915	968	975	975	DIN 51757
Viscosity @40°C, cSt	100	150	220	320	460	680	DIN 51550
Viscosity @100°C, cSt	21	27	35	51	73	114	DIN 51550
ISO Viscosity Grade	100	150	220	320	460	680	DIN 51519
Viscosity Index	206	211	216	231	241	261	DIN ISO 2909
Flash Point, °C	280	280	290	290	290	290	DIN ISO 2592
Pour Point, °C	-42	-42	-38	-36	-25	-25	DIN ISO 3016
Four ball weld load, N	2600	2600	2700	2800	2800	2800	DIN 51350-02
Four ball wear test, mm	0.28						DIN 51350-03
FZG test ( A/8.3/90 )	>14						DIN 51354

### **Notes for Use**

- Texol Gearsyn<sup>™</sup> FG-E synthetic chain and gear oils are compatible with mineral oils. Therefore a thorough cleaning of gearboxes, bearings and oil reservoirs are recommended.
- Condensation water may be absorbed without the danger of corrosion or a change in viscosity.
- Texol Gearsyn<sup>™</sup> FG-E synthetic chain and gear oils are compatible with seals, e.g. NBR, FPM.
- They are compatible with nearly all conventional one-component and two-component lacquers.
- Quality standard: Texol Gearsyn<sup>™</sup> FG-E synthetic chain and gear oils are synthetic ester oils and exceed the minimum requirements according to DIN 51517 for CLP gear oils.